

The Expert in Lubrication Solutions





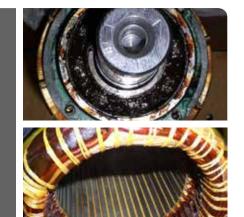
Trouble-free operation with automatic lubrication systems from perma

Improved reliability, reduced maintenance costs and less downtime are the keys to electric motor profitability. For electric motors to run reliably at high speeds in day-to-day operation, they must be adequately lubricated. Since many motors are located in remote, hard-to-access, and dangerous areas, they are not lubricated according to manufacturer's recommendations.

Automatic lubrication systems from perma reduce bearing wear by providing a continuous supply of fresh lubricant. This prevents over-lubrication, lubricant starvation and contamination. All over the world, perma lubrication systems are used on electric motors to prevent premature bearing failures.

→ Re-lubrication, why?

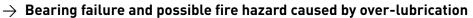
- 1. Lubricant oxidation causes lubricant quality to deteriorate
- 2. Consumption of lubricant caused by leaks and evaporation
- 3. Lubricant is washed out at the lubrication point
- 4. Lubricant is spun off by moving parts and must be replaced regularly for proper bearing lubrication.



→ Challenges

Common electric motor lubrication problems

There are two main problems associated with manual lubrication: Long, inconsistent lubrication intervals and too much lubricant added too quickly at one time.







Bearing failures due to poor manual lubrication practices lead to unplanned downtime and production losses.

- ightarrow Increased maintenance costs due to premature bearing failures
- \rightarrow Significant downtime costs



Electric motor manufacturers generally recommend bearings to be re-lubricated while motors are running.

- → Workplace safety cannot be guaranteed
- → High risk of accidents



Which lubricant to use?

Manufacturer's guidelines for re-lubrication amounts and intervals can be found on electric motor nameplates.

Speed		Base oil	Consistency	Oil discharge
high	\rightarrow	thinner	more solid	high
low	\rightarrow	thicker	softer	low

→ Solutions

perma NOVA

· Electrochemical / grease and oil / temperature independent

· Operating temperature -20 °C to +60 °C

· Discharge period: 1, 2, 3,...12 months

· Pressure build-up: Max. 6 bar

· Lubricant volume: 65 cm³, 130 cm³



perma STAR VARIO

· Electromechanical / grease and oil / temperature independent

· Operating temperature -10 °C to +60 °C

· Discharge period: 1, 2, 3, ... 12 months

· Pressure build-up: 6 bar

· Lubricant volume: 60 cm³, 120 cm³, 250 cm³



perma PRO product range

· Electromechanical / grease and oil / temperature independent

· Operating temperature -20 °C to +60 °C

· Discharge period: 1 day to 24 months or machine controlled

Pressure build-up: Max. 25 bar
Lubricant volume: 250 cm³, 500 cm³
Number of lubrication points: 2-6



In order to select the most suitable lubrication system for your motor, please check your motor's re-lubrication fixtures. We will be happy to assist you in finding the best solution for your application.



(upper left)

Lubrication system: 1 x perma NOVA 130 cm³ per lubrication point

(bottom left)

Lubrication system: 1 perma STAR VARIO 250 cm³ per lubrication point

(bottom right)

Lubrication system: 1 perma PRO MP-2 250 cm³





→ Benefits

- ightarrow Permanent and constant lubrication while the machine is running, as recommended by manufacturer
- ightarrow Optimal lubricant supply to lubrication point, resulting in less downtime
- → Active contribution to environmental protection and Workplace safety

Product characteristics	Advantages	Benefits			
economical aspects					
Different discharge periods perma NOVA / perma STAR VARIO: 1, 2, 3, 12 months perma PRO product range: 1 day up to 24 months	Precise and customized lubrication intervals and therefore also ideal for high grade lubricants	Optimized supply of lubrication points and minimized material / personnel costs at the same time			
perma STAR VARIO Electromechanical lubricator consisting of drive unit and LC unit	Drive unit can be re-used several times	Short ROI through reduced follow-up costs			
perma PRO MP-2 / PRO MP-6: Central supply of several lubrication points with one lubrication system	Little maintenance work required due to simple exchange without tools	Saves time, minimizes operational errors, reduces costs			
technical aspects					
perma STAR VARIO: perma PRO Generation: Battery operated	No cable laying necessary = faster and safer mounting at exposed positions	Lubrication of hard-to-access lubrication points. Easy to retro-fit.			
perma PRO C Generation: External power supply from the machine	Automatic feedback signals from the lubrication system via connection to the machine control	High equipment availability through optimized lubrication control and prevention of machine downtime. Simple connection to a fault monitoring system			
Automatic, permanent and continuous lubrication while motors are running	Prevents over-lubrication, thus no excess lubricant entering motor compartment - fire hazard!	Reduces machine downtime caused by manual lubrication			
Workplace safety aspects					
perma lubrication systems cover a large range of applications	Enables lubrication of hard-to-access lubrication points	Installation of lubrication systems at safe-to-access places improves workplace safety			
Remote mounting of lubrication systems with tubes possible	Installation of lubrication systems outside of dangerous areas	Minimizes the risk of Workplace accidents			

perma lubrication systems for electric motors

perma products are used on electric motors all over the world. They guarantee reliable, automatic re-lubrication of motor bearings and seals.

perma automatic lubrication systems - we meet your needs:

- → 24 hour operation
- → Simple installation
- → Requires little mounting space
- → Tough systems either battery operated or machine controlled
- → Customized supply of fresh lubricants to lubrication points

perma is the most trusted partner worldwide for all industries:

- Global market leader for automatic single-point lubrication systems
- Largest product range in the market
- Many well-known satisfied customers
- Field-tested accessories for every perma lubrication system
- Product training, expert advice and consultation (please contact your local supplier)

Applications for perma products

Bagging equipment

Bearings

Belt pretensioners

Chain drives

Escalators

Linear drive systems

Mills / crushers

Open gears

Paint finishing systems

Presses

Pumps

Silos

Sliding guides

Storage equipment

Transport systems

Ventilation systems / blowers

Do you have any questions about perma products for electric motors?

Please visit our website or contact your local supplier. We will gladly send you our extensive catalogue for more detailed information.



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